

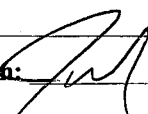
Work Order ID 127148

127148

Page 1

December-09-14 11:09:48 AM

Item ID: D4653-11 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Clamp
 Start Date: 16/12/2014 Start Qty: 12.00 ***12*** Cust Item ID:
 Required Date: 23/12/2014 Req'd Qty: 12.00 ***12*** Customer:
 Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4653	A								

100 0.00
100
 Bandsaw Memo 0.00 12 Ø JFC 2014-12-09
 Jeaspa Bandsaw CUT BLANK AT 3.025"

110 0.00
110
 HAAS 1 Memo 0.00 12 Ø DAS 20 14-12-15
 HAAS CNC vertical machine #1 MACHINE AS PER DWG & FOLIO FB119
 FOLIO REV: AA
 DWG REV: A DAS 44 14/12/16
 9-89

DEBURR

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC2- Inspect parts off machine FAI/FAIB	0.00				12	Ø		DAS 20 9-89 14-12-15
120									
QC	Memo	0.00							
Quality Control									
130	QC8- Inspect parts - second check	0.00				12	Ø		DAS 08 9-89
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>54224A</u>	0.00				12			DAS 06 9-89
140									
Packaging	Memo	0.00							
Packaging									

DEC 19 2014

DEC 19 2014

Work Order ID 127148

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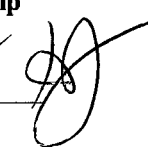
127148

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

15/1/5 
 4-12-19

Picklist Print

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Work Order ID: 127148

127148

Parent Item: D4653-11

D4653-11

Parent Item Name: Clamp

Start Date: 16/12/2014

Required Date: 23/12/2014

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 12/06/12 NEW ISSUE JFS VERFIED BY: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNRINB1.000X04.0 00		Purchased	No			100	f	7.3700	0.252	4			

MDFI RINR1 000X04 000

**

Delrin Bar

Location

Loc Qty

Loc Code

MAT011

7.37

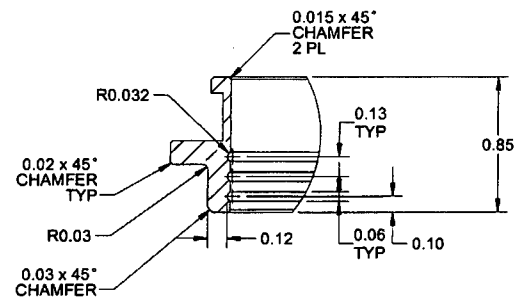
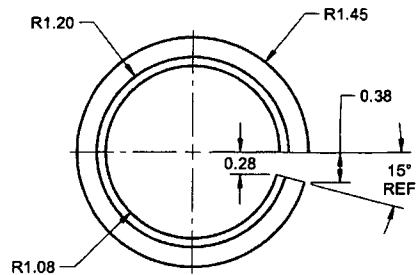
124382

2.3

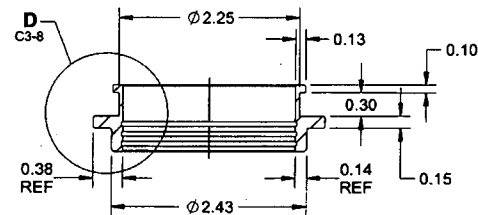
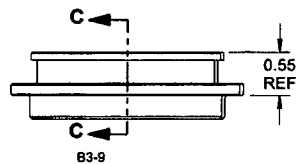
m128113

5.07

4 JH 2014-12-12



DETAIL D C4-9
SCALE 2X



SECTION C-C C6-9

D4653-11 CLAMP

RELEASED
2012-11-05
NW

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.032 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4653	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VENT MANIFOLD ASSY	NTS
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

